

THE TOOL



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Try the impossible to achieve the possible.

MEHR ALS EINE IDEE MEHR

Hermann Hesse

NEW IDEAS ARE BEST PRODUCED SYSTEMATICALLY: OUR NEW STANDARD PROGRAMME L.SP3 [**SP**3 LÜBBERING Standard P SP3 system Fastening system with a LSP3 access Geared offset head - sta SP3 access inline Geared offset head - inli SP3 access straight Geared offset head – str SP3 touch Output socket gear ____

SP3 connect

LSP3 angle

LSP3 angle HD

LSP3 x-connect

LSP3 special

LSP3 solution



Special solutions for diff

L.SP3 Projecting set | L.



Programme 3rd generation	8-9
all L.SP3 components	. 10-11
andard design	. 12-17
line design	. 18-21
raight design	24-25
	. 26-27
ion torque return ring indexing adapter	30-31
ad stand-alone – 90° 110°	32-37
& Drive	38-39
flush sockets	40-41
machines with LÜBBERING angle head	42
ines with integrated angle head	43
fferent application areas	50-57
L .SP3 configurator Fastening accessories	64-73



SP3

PURSUING DEVELOPMENTS, DEVELOPING SUCCESSES. THAT'S HOW WE KEEP ON MAKING PROGRESS.

LÜBBERING STANDARD PROGRAMME – THE STORY

LÜBBERING offers you expertly designed and intelligently conceived products and solutions. That's how it's been since the very beginning and that's how it still is today. We constantly strive to think through everything we do and perfect it - so that you will continue to benefit.

1984	The first LÜBBERING geared offset head
1989	LÜBBERING standard programme – Generation 1
1999	LÜBBERING standard programme – Generation 2
2014	LÜBBERING standard programme – Generation 3 (L.SP3)
2015	Red Dot Award 2015
2016	IF Design Award 2016
2017	L.SP3 on the LÜBBERING ShowTruck raum für ideen, live at your premises
2018	L.SP3 Projecting sets for a better product choice





reddot award 2015 honourable mention

LÜBBERING STANDARD PROGRAMME – GENERATION 3

Modular configuration, ingeniously flexible and highly precise: **L.SP3** offers a whole new level of performance in every detail – to enhance the efficiency of your processes.

+ ACCURATE	Process reliability through hig
+ COMPACT	Improved ergonomics through
+ MODULAR	Higher flexibility through mode
+ EFFICIENT	Cost savings from easy mainte





gher levels of accuracy

gh compact design

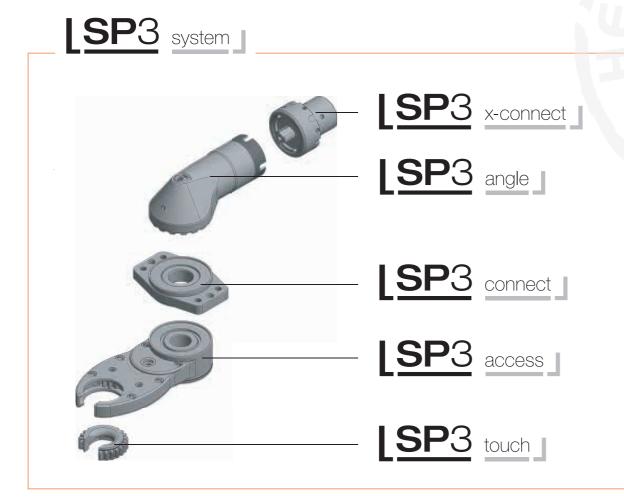
dular construction

tenance

WE KNOW THE BEST WAY TO OPTIMISE A SYSTEM: SYSTEMATICALLY.

L.SP3 system denotes a fastening system with all **L.SP3** components. We'd like to present your options here to enable you to choose the components for your fastening system that match the fastening application you require. Read about the benefits of the new standard programme on the following pages.

- + Individually combinable
- + Configured for every application
- + Optional additional components
- + Wide range of variations possible thanks to modular system
- + Environmentally-friendly production
- + High availability and easy maintenance





"With **L.SP3**, we have now achieved a stage of development which all of our customers will profit from directly – thanks to flexible modularity and cutting-edge production. And of course, thanks to a great many good ideas."

Bruno Bergmann | Design Engineering Manager | Mechanical Components



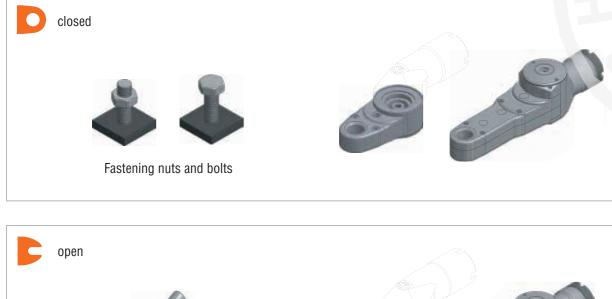
EXCEPTIONALLY ERGONOMIC ACCESS. SO YOU CAN REACH MORE.

Geared offset heads grant you access to screw connections in hard-to-reach places and transfer the desired torque which is needed to make the screw connection.

A closed geared offset head is required to fasten nuts and bolts, while an open geared offset head is necessary to fasten pipes and hoses.

L.SP3 access are the geared offset heads in our new standard programme.

- + Highest accuracy of ± 6% (closed design)
- + Uniform housing for all types of interfaces
- + Compact design: optimised ergonomics
- + Highly modular
- + Uniform housing for rotation direction left/right (open design)

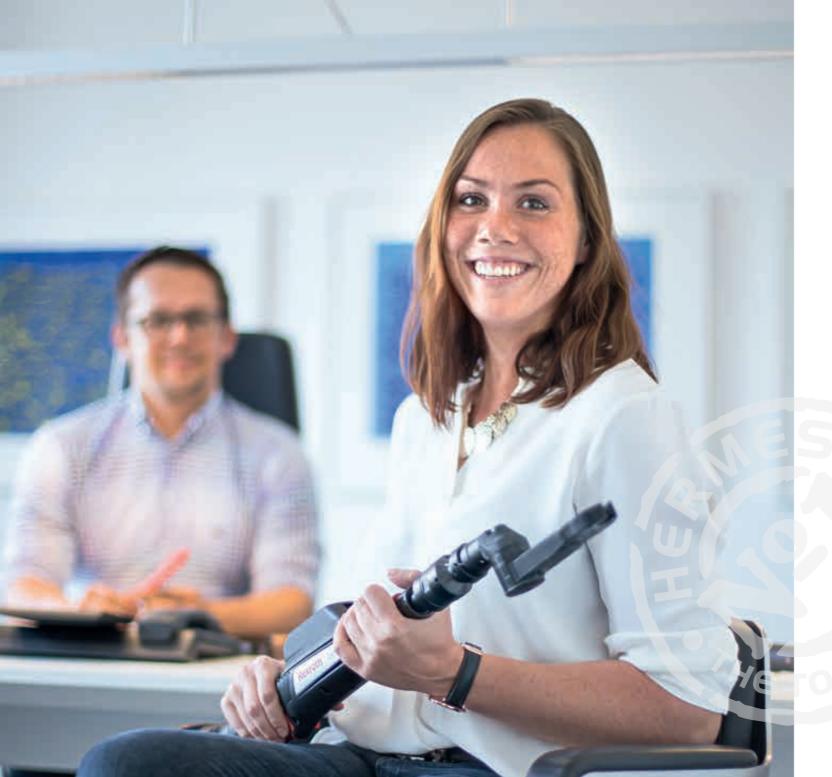




"L.SP3 combines our previous geared offset head series into a flexible and up-to-date standard programme."

Johannes Petermann | Design Engineering







L.SP3 access geared offset heads are available in standard or inline designs, with various output torques (1-207 Nm), in various lengths (2, 3, 4 or 6 gear stages) as well as in open and closed designs.

torques with highest accuracy of $\pm 6\%$ as well as the transmission of high torques in the smallest possible designs.

Module	12	22	35	55	85	140	190	250
Maximum input torque [Nm]	12	22	35	55	85	140	190	250
Maximum output torque [Nm]								
2-stage	10	18	29	46	71	116	158	207
3-stage	9	17	27	43	66	109	148	195
4-stage	9	16	26	40	62	102	139	182
6-stage	8	15	24	37	_	_	_	-

Module	12	22	35	55	85	140	190	250	
Maximum input t	_	22	35	55	85	140	190	_	
Maximum input torque [Nm]									
2-stage		_	17	27	43	66	109	148	_
3-stage		_	16	26	40	62	102	139	_
4-stage		_	15	24	37	58	95	129	_

"Standardising components and allocating interfaces enable our customers to configure quickly and easily a wide variety of fastening systems."

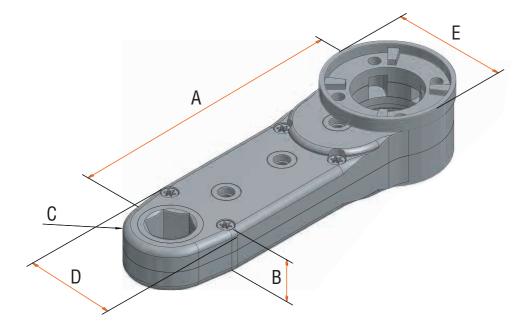
Juliane Grundkötter | Design Engineering

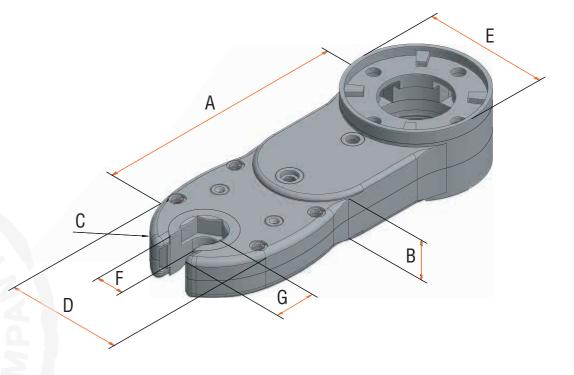


Furthermore, it consists of a uniform housing shape for all types of interfaces - for both closed and open geared offset head designs. This homogeneity makes it easy to expand the fastening system by adding extra components. The im-pressive number of product variations is the result of the The strengths of **L.SP3 access** include the transmission of various combinations of a small number of standardised component assemblies.









Module	12	22	35	55	85	140	190	250
Dimensions								
A [mm]	25 – 111	35 – 130	35 – 164	43 – 171	51 – 138	62 – 130	71 – 149	83 – 205
B [mm]	9-15	10 – 15	10-16	14 – 18	17 – 25	26-32	29-37	20-32
C [mm]	8-11	8-13	10-15	13 – 16	15 – 20	18-20	19-22	25 – 30
D [mm]	15 – 24	17 – 29	22 – 33	30 – 37	38 – 42	41 – 43	43 – 45	44 - 45
E [mm]	27	32	37	45	50	58	65	73
max. AF [mm]	8-10	8-13	10-14	13–16	16-21	18-20	18-24	27-36

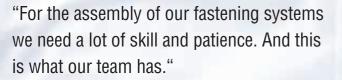
Module	12	22	35	55	85	140	190	250
Dimensions								
A [mm]	-	24-63	29-78	33-108	38-122	44 – 124	60-139	-
B [mm]	_	10-12	11-14	11-18	12-18	18–19	20	_
C [mm]	_	14-21	13-34	16-40	19-63	18-21	24	-
D [mm]	_	32-33	38-40	42 – 55	53 - 60	58-60	77-79	_
E [mm]	_	32	37	45	50	58	65	_
F [mm]	_	7-8	7-9	10-13	12-16	14–17	18-21	_
G [mm]	-	10	11-14	12–17	15-19	16-21	22-27	-
max. AF [mm]	_	11	13-14	14-19	17-23	19-23	26-30	_



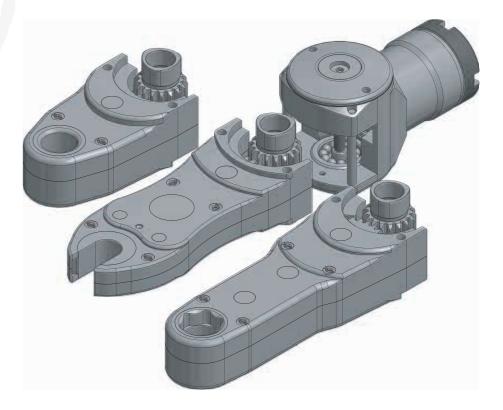


IMPRESSIVELY WIDE RANGE OF APPLICATIONS. ESPECIALLY WHEN THINGS GET TIGHT.

L.SP3 access inline features a straight-lined design which improves the accessibility of screw connections in very tight spaces. The highlight of **L.SP3 access inline** is that the drive modules are interchangeable. They come in three lengths which can be used as needed.



André Lange | Assembly Manager





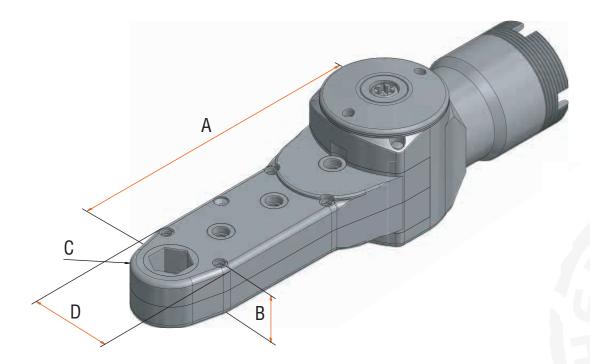
- + Separable housing
- + Simple assembly
- + Wide range of variations

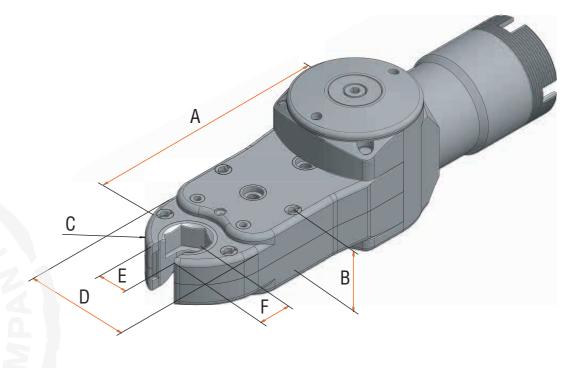
Open design:

+ Uniform housing for rotation direction left/right

Closed design:

+ Uniform housing for the upward/downward installation direction for offset heads with counter units





Module	12	22	35	55	85	140	190	250
Dimensions								
A [mm]	30 – 70	37–128	44-104	50 – 110	56 – 136	111 – 145	112 – 156	90-197
B [mm]	9 – 15	11 – 14	11 – 20	15 – 18	17 – 25	26 – 32	29 – 37	20-32
C [mm]	8 – 11	10-13	13 – 15	14 – 15	15 – 20	18 – 20	19 – 22	25-30
D [mm]	21–26	24 – 32	30 – 34	31 – 35	36 – 42	41 – 42	43 – 45	51 – 64
max. AF [mm]	8 – 10	10 – 13	13 – 15	15–17	16 – 21	18 – 21	18 – 24	27-36

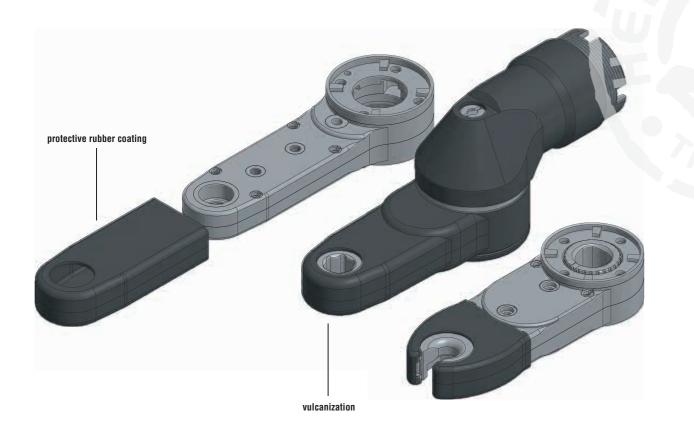
Module	12	22	35	55	85	140	190	250
Dimensions								
A [mm]	_	40 – 70	51 – 75	51 – 116	63 – 118	73	96 – 149	_
B [mm]	_	10 – 14	12-17	11 – 18	12 – 18	19	20	_
C [mm]	_	13	14	14 – 17	_	18	24	_
D [mm]	-	32-39	39-51	42-55	50-59	58	77–79	_
E [mm]	_	7-8	7 – 9	10 – 13	12 – 17	14	18–21	-
F [mm]	_	9-12	11–15	12-15	15-19	17-28	22-27	_
max. AF [mm]	_	11-13	13-14	14-19	17-23	19	26-30	_



ALWAYS PERFECTLY COATED AND PROTECTED.

A protective rubber coating or a vulcanization protects the components to be fastened and adjoined from damages. Both protection variants consist of silicone-free rubber.

- + Protects against damages and scratches
- + Silicone free rubber
- + Protective coating can be removed or changed
- + Vulcanization offers permanent protection of the fastening system





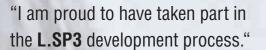
"With our **L.SP3** configurator, you can put together a fastening system for your own requirements without having to be an expert. Highly precise, with maximum flexibility and great performance density in a small space."

Alexander Westmeyer | Design Engineering



OUR SOLUTIONS ENSURE CONVENIENT ACCESS – WHICH OTHERS HAVEN'T EVEN REACHED YET.

L.SP3 access straight gives you easy access to hard-toreach screw connections with a holder function (Hold & Drive). As a complete solution, the axial output with holder is connected with an axial adapter to a pistol grip machine or screw driver.



0

Nicole Hornschuh | Design Engineering



- + Primary application in the aerospace industry
- + Connected to pistol grip machine or screw driver via axial adapter L.SP3 x-connect
- + Output in threaded axle
- + Highest accuracy of ±5%
- + Sockets interchangeable with holder





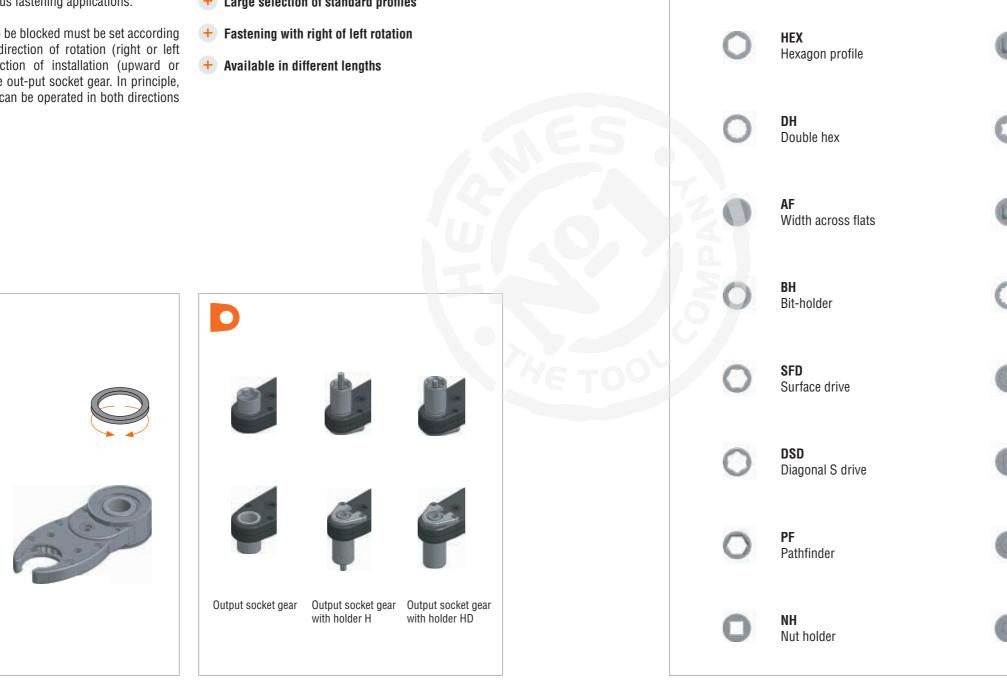


TREND-SETTING IN EVERY FORM.

L.SP3 touch are the output socket gears for our new standard programme. We offer you a wide range of output socket profiles for various fastening applications.

The rotation direction to be blocked must be set according to the desired output direction of rotation (right or left rotating) and the direction of installation (upward or downward offset) of the out-put socket gear. In principle, all output socket gears can be operated in both directions of rotation.

- + Installation direction regardless of design
- + Large selection of standard profiles



C

P



OUTPUT SOCKE	T PROI	FILES	
	D		SD Square drive
	0		Torx E
s	D		Torx TX
	0		IVZ Triple square profile, female
			AVZ Triple square profile, male
		0	2flach Two-flat
	0	0	Oktagon Octagon
		0	DIN 5480 DIN 5480 Plug-in gearing

TECHNOLOGY – MADE IN HERZEBROCK.

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L.SP3 SETS THE NEW STANDARD IN FASTENING



IDEAL COMBINATIONS: MORE EFFICIENCY THROUGH OPTIONAL COMPONENTS.

TOTALLY ADJUSTABLE INDEXING: 360 DEGREE ROTATION.

L.SP3 connect refers to the optional connection elements which make your fastening system even more efficient.

- + Mounting flange enables additional accessories to be attached (such as a reaction torque) in conjunction with a standard angle head
- + Reaction torque offers additional equilibrium of forces as of 60 Nm
- + **Return ring** allows resetting in both rotation directions, only for open design
- + Indexing allows you to adjust the angle of a geared offset head/angle head; 360° swivel range; in conjunction with a stand-alone angle head





Module	12	22	35	55	85	140	190	250
Adjustable degree indexing	12.9°	11.3°	9.5°	7.8°	7.5°	6.2°	7.2°	6.4°





EXTREMELY COMPACT, UNIQUELY ERGONOMIC.

L.SP3 angle is the perfect ergonomic addition to the L.SP3 access geared offset head. L.SP3 angle is an angle head which serves to improve access to screw connections, thus improving work ergonomics. The angled heads are available in 90° and 110° as needed and serve to redirect the rotational movement and change the torque and rotation speed between the drive unit and the geared offset head. The uniform interfaces of the components can easily be connected with L.SP3 access geared offset heads without a separate adapter.

- + Compact design: optimised ergonomics
- + Reduced installation size: low installation height in conjunction with **L.SP3 angle**
- + Reduced weight: thanks to the omission of an adapter
- + Versions in 90° and 110°
- + Easy maintenance
- + Two transmission ratios as standard available i= 1.45 | i = 2.0





"It is all based on an extremely high-grade material made of refined black steel. It already feels great during the assembly process."



SELF-CONTAINED, PRECISE AND READY-TO-USE.

L.SP3 angle as a stand-alone tool has the same function as angle heads do as components, except that there is no geared offset head. All that has to be done is to attach conventional sockets.

- + Compact design
- + Torque transmission with highest accuracy of ± 4%
- + Highly efficient
- + Versions in 90° and 110°
- + Two transmission ratios as standard available i= 1.45 | i = 2.0



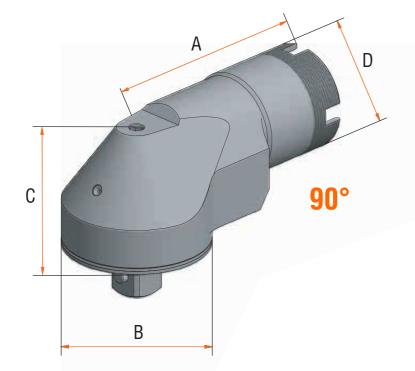
"Involving all employees at the very beginning of this project created synergies in all areas which contributed to the optimisation of the products and processes."

Michael Nienaber | Key Account Manager

34







Module	12	22	35	55	85	140	190	250
Dimensions								
A [mm]	50	51	60	77	78	96	103	109
B [mm]	26	31	35	42	50	56,5	65	72,5
C [mm]	27	30	33	41	44	47	51	52
D [mm]	22	28	30	36	36	48	52	58
max. AF [mm]	1/4" 3/8"	3/8"	3/8" 1/2"	3/8" 1/2"	1/2"	1/2"	1/2" 3/4"	3/4" 1"

Module	i	12	22	35	55	85	140	190	250
Maximum input torque [Nm]	1.45	9	16	26	41	64	105	143	188
Maximum input torque [Nm]	2.0	6	12	18	29	45	74	100	132
Maximum output torque [Nm]		12	22	35	55	85	140	190	250

i=transmission ratio

Module	12	22	35	55	85	140	190	250
Dimensions								
A [mm]	44	45	53	68	69	84	91	97
B [mm]	26	31	35	42	50	56,5	65	72,5
C [mm]	24	29	31	37	43	47	51	52
D [mm]	22	28	30	36	36	48	52	58
max. AF [mm]	1/4" 3/8"	3/8"	3/8" 1/2"	3/8" 1/2"	1/2"	1/2"	1/2" 3/4"	3/4" 1"

Module	i	12	22	35	55	85	140	190	250
Maximum input torque [Nm]	1.45	9	16	26	41	64	105	143	188
Maximum input torque [Nm]	2.0	6	12	18	29	45	74	100	132
Maximum output torque [Nm]		12	22	35	55	85	140	190	250

B

С

А

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i=transmission ratio



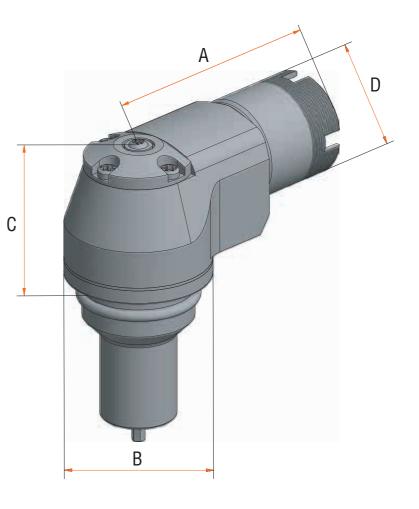
EVERYTHING HAS TO FIT TOGETHER PERFECTLY, SO WE ADJUST OUR WORK TO MATCH YOURS PRECISELY.

L.SP3 angle HD is an angle head with a hollow polygon shaft that accommodates various holder systems. This angle head comes with an outer hexagon that can take different nuts.

The perfect solution for fastenings requiring the bolt to be fixed in order to avoid twisting while the nut is fastened.

- + Compact design
- + Installing various holders and sockets
- + Torque transmission with highest accuracy level of ± 4%
- + Transmission ratio i=2.0





Module	12	22	35	55	85	140	190	250
Dimensions								
A [mm]	-	51	60	77	78	96	103	109
B [mm]	-	31	35	42	50	57	65	73
C [mm]	-	36	39	47	49	59	62	67
D [mm]	-	28	30	36	36	48	52	58

Module	i	12	22	35	55	85	140	190	250
Maximum input torque [Nm]	2.0	_	12	18	29	45	74	100	132
Maximum output torque [Nm]		-	22	35	55	85	140	190	250



i=transmission ratio

FLEXIBLE. INTERCHANGEABLE. VERSATILE.

L.SP3 angle touch is the ideal complement to the **L.SP3 angle** as a stand-alone tool. Bit holder profiles are available in the 90° and 110° versions with three different bit holding systems: locking ring, cap nut or quick-change.

Another advantage of L.SP3 angle is the individual use of flush sockets. These nuts with a flush profile are available with various output profiles and profile depths. Thus, they ensure for every application – depending on the maximum width across flats and profil depth – the perfect solution.

+ 3 different bit holding systems

- + Torque transmission with highest accuracy level of ± 4%
- + High availability
- + Interchangeable outputs
- + Versions in 90° and 110°
- + Two transmission ratios as standard available i=1.45 | i=2.0



bit holder profiles

locking ring, cap nut or quick-change

flush sockets

sockets with flush or protuding end, available with various output profiles and profile depths







SIMPLY ASSEMBLE THE PARTS WHICH BELONG TOGETHER: OUR FASTENING SYSTEM WITH ANY DRIVE MACHINE.

L.SP3 x-connect is an axial adapter which is used if the fastening system, including a LÜBBERING angle head, is connected to a drive machine. In this way, the mechanical connection between the LÜBBERING fastening system and the drive unit is created.

- + Connection of a wide range of drive units
- + Compact design guarantees low weight
- + Optionally available with integrated planetary gearbox

ALWAYS PERFECTLY CONNECTED: DRIVE MACHINES WITH ANGLE HEAD.

L.SP3 connect is an adapter to connect the LÜBBERING geared offset head with a non-LÜBBERING angle head. By the fact that we create designs of any customary propulsion technology, we are able to configure and to equip those with our geared offset heads.

It is not only possible to adapt the items to angle and straight screwdrivers but also to propulsion technology in automated assembly lines.

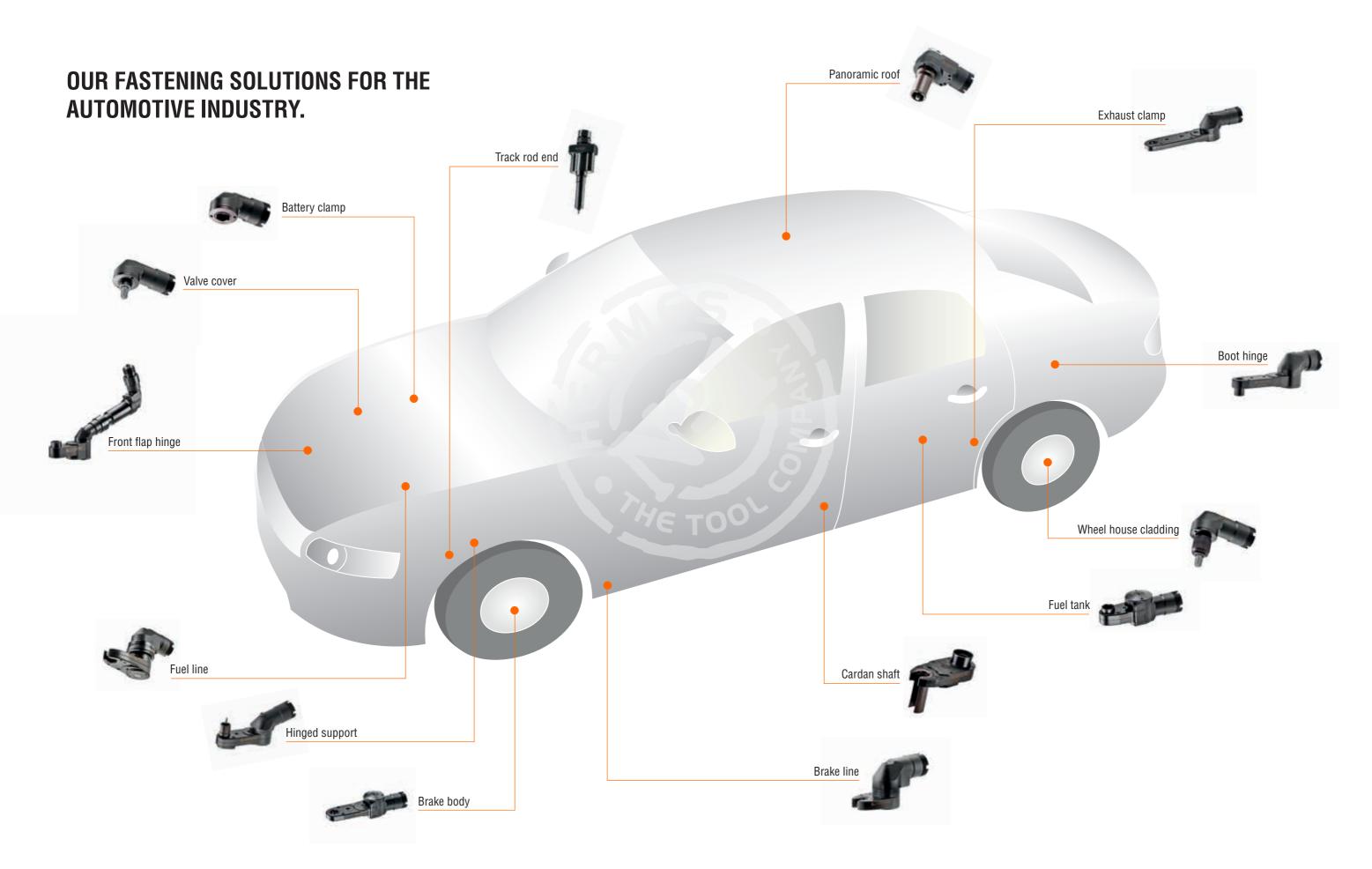




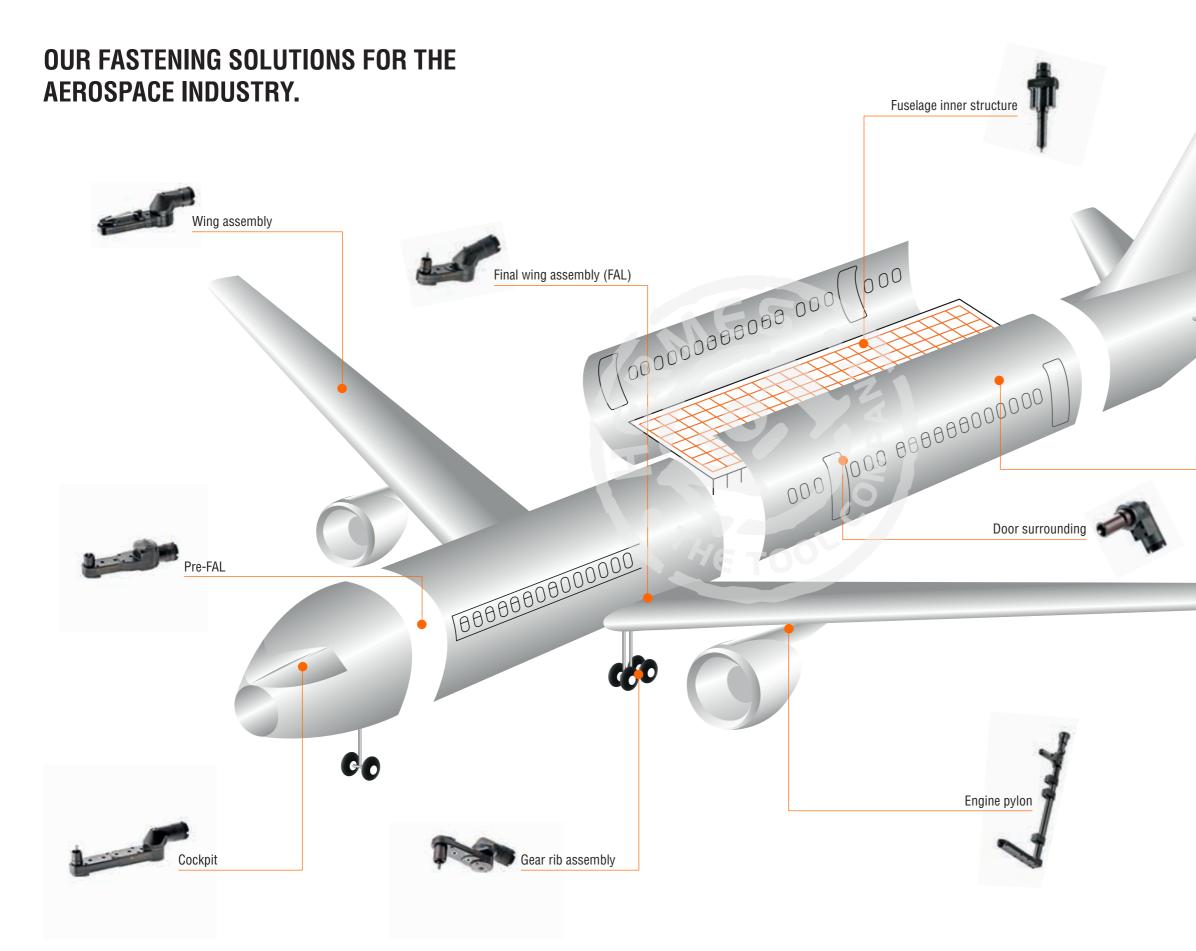


- + Standardised adapter interfaces
- + Screw, clamp or welding adapters can be used depending on angle head design











Vertical, horizontal tail plane

Fuselage outer structure





OUR FASTENING SOLUTIONS FOR THE AEROSPACE INDUSTRY.

The assembly of aeronautical components require a special fastening technique. A large part of this process involves the use of the Hold & Drive fastening system. The fastening quality can only be guaranteed if the counterholder system of the geared offset head holds the bolt while the geared offset head fastens the nut. The high

complexity of the components combined with confined spaces and the high demand of the assembly ergonomics make LÜBBERING flexible fastening solutions indispensable. Particularly indexable adaptions create the required flexibility.

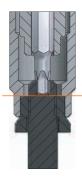
The modularity of **L.SP3** allows various combinations within the fastening system. Output gears and counterholder can be integrated. These fastening systems can be additionally equipped with counter-holder plates and counter-holder waves.

During the hold & drive fastening process, the spring loa-ded counter holder wave is able to cushion the fastening process. Interchangeable counter-holder bits which are integrated within the counter-holder wave can be selected according to the used connector sizes.





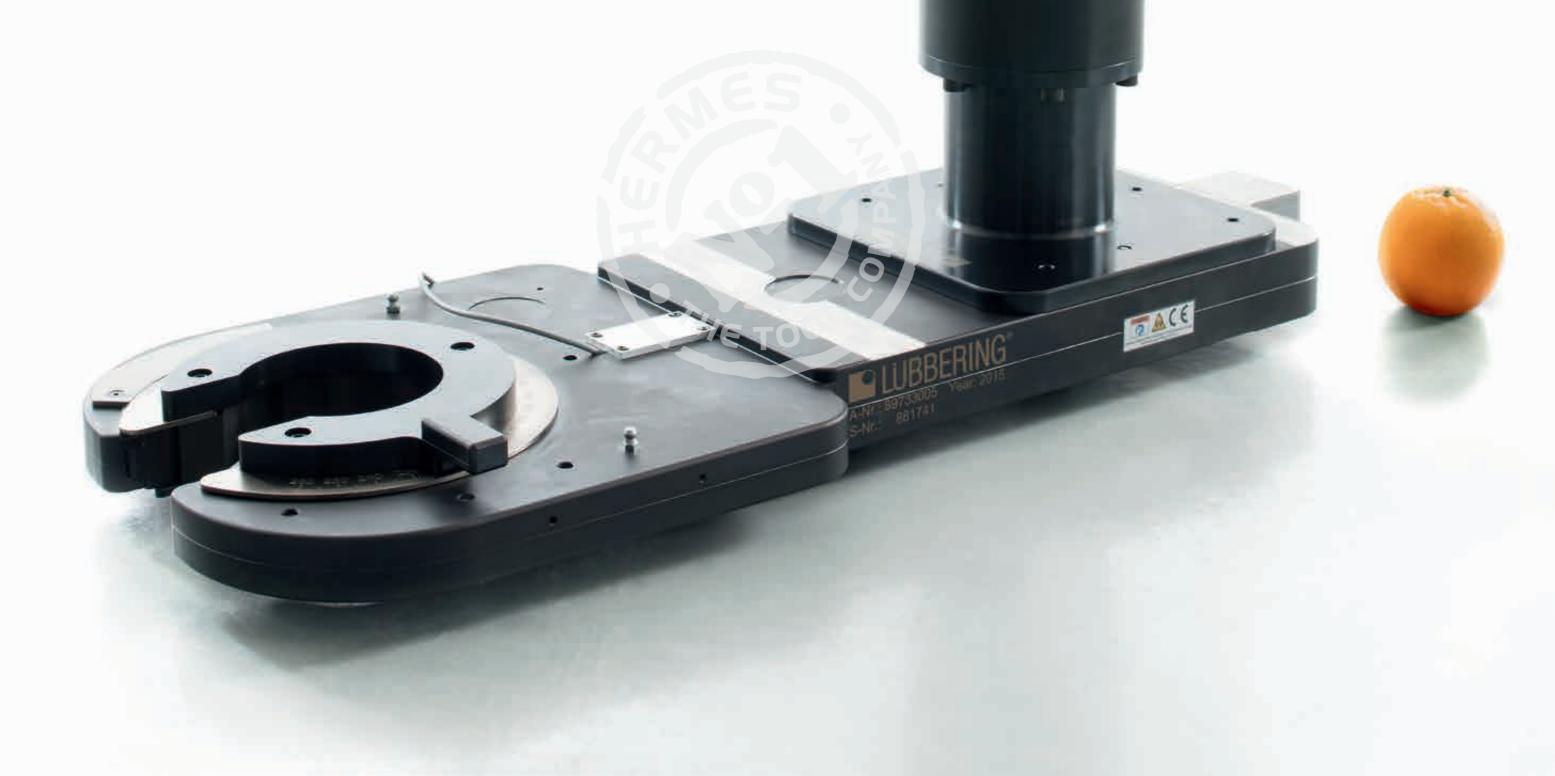




counter-holder bit in end position



FASTENING TECHNOLOGY WITHOUT LIMITS.



WE ALWAYS FIND A SOLUTION FOR EVERY FASTENING **SITUATION – FASTENING WITH PASSION.**

LÜBBERING develops, designs and produces individual sufficient, special solutions are needed – solutions made fastening solutions for almost every possible fastening application whether at a car or aeroplane, in shipbuilding, for white goods or in other areas of application. In areas where the conventional standard fastening tool is not

by LÜBBERING.

one source.









YOUR FASTENING PROBLEM IS OUR CHALLENGE.





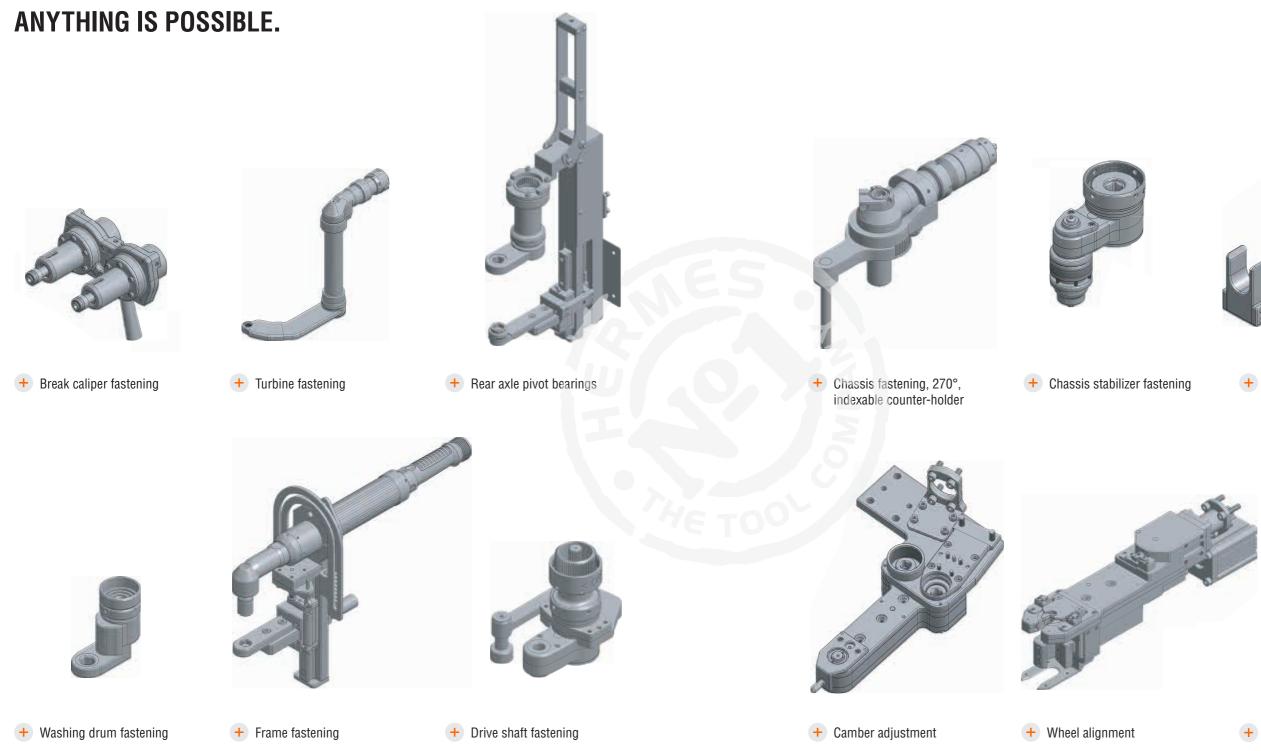


+ Flywheel on motor

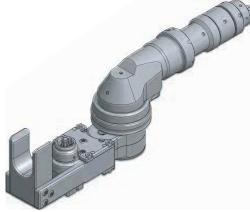


+ Fuel injector fastening









+ Hinge support fastening



+ Underbody tank strape fastening



GOOD IDEAS ARE BEST PRODUCED IN SERIES.





COMPACT. ACCURATE. EFFICIENT. THE MODULAR SYSTEM FOR EVERY APPLICATION.



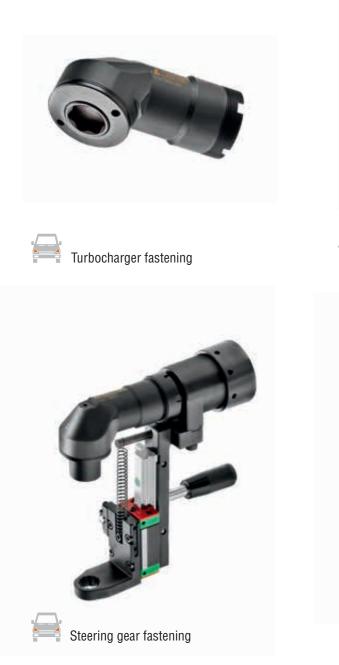




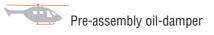
















Bearing cover fastening



OUR IDEAS TAILORED TO YOUR NEEDS AND DEMANDS: L.SP3 PROJECTING SET. TRY IT OUT YOURSELF.



L.SP3 PROJECTING SET: TO MAKE SURE YOU KNOW WHERE YOU ARE HEADING.

The **L.SP3** projecting set offers you an easy and straightforward way of carrying out a feasibility study and with it, maximum confidence in choosing the right product.

Different sets are available for different torques. Each of these sets comes in a high-quality suitcase, containing foam cutouts in which the components are safely stored.

The modular design of the **L.SP3** product series allows many different fastening systems to be configured and assembled out of one projecting set.

It only takes a few steps until you hold a simplified fastening system in your hands and you are then able to check your fastening space easily on your own. Your advantages:

- + Easy to assemble
- + Simple and fast feasibility study
- + Ensures a correct product choice
- + Realistic demonstration of the product portfolio
- + Individual components made of POM that are high quality CNC milled
- + Modular product series L.SP3
- + Different sets for different torque areas





Set-No.	Torque	Module
Set 01	7–26 Nm	12 22 35
Set 02	27–85 Nm	55 85
Set 03	65–135 Nm	140
Set 04	105–195 Nm	190
Set 05	165–231 Nm	250



CONFIGURE YOUR PERSONAL L.SP3 SOLUTION.

Angled, complex or extra-tight – the L.SP3 configurator will help you to find the right tool for any application situation which is still so hard to reach.

- + Entire fastening system configurable: from socket gears to drive units from many manufacturers
- + Available online on mobile devices
- + Own login account
- + Save configurations and call them up at any time
- + Send requests directly from the configurator
- + Easy handling





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	Linge Höte Boste Radius Achumiterabstand	L1 H B R L2	10 mm 10 mm 10 mm 10 mm	
lachabbleb SP3 teach	Höhe Boite Radus Achumitenabatand Außentlinge Außentlinger Gegenh. Höhe	H 8 R 12 ALG H	10 mm 10 mm 10 mm 10 mm 2 mm 3 mm	
SP3 touch Cotieb mit Gegenhalter LSP3 connect	Höhe Brette Radius Achumittenabstand Außentlinge Außenlänger Gegenh.	H 8 R L2 AL ALG	10 mm 10 mm 10 mm 10 mm 10 mm	
LSP3 access Ractuativeb LSP3 touch Rotest mit Gegenhafter LSP3 connect Indexing LSP3 angle Workelkopf	Hoha Boste Radius Achumitenabutand Autientlinge Autientlinger Gegent. Höhe Radius	H 8 R 12 ALG H R	10 mm 10 mm 10 mm 10 mm 2 mm 3 mm 10 mm	
LSP3 touch Rotrieb mit Gegenhalter LSP3 connect Indexing LSP3 angle	Hote Boste Radius Achemitterabstand Außentlinger Gegenh. Höhe Radius Höhe Achemitikel Höhe	H 8 R L2 ALG H R H1 AW H2	10 mm 10 mm 10 mm 10 mm 2 mm 3 mm 10 mm 10 mm 10 mm	
SP3 teach Christini Gegenhafter SP3 connect desing SP3 angle Writelikopf	Hote Brotte Radius Achemittenabstand Außenlänger Gegenti, Hote Radius Hote Länge	H 8 R 12 AL 5 H 8 H 11 H 12 L 13	10 mm 10 mm 10 mm 10 mm 10 mm 10 mm 10 mm 10 mm 10 mm	







Please send your configuration directly from the configurator and so request an offer for your fastening system.

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we guide and train our customers and partners in the experienced and highly-qualified team is always ready to



Feasibility study | Prototyping | Life cycle simulation | L.SP3 Projecting set

SMR tune

Running-in | Trimming | Machine capability analysis



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Product workshop | Application workshop | Maintenance workshop













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raum für ideen*

















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